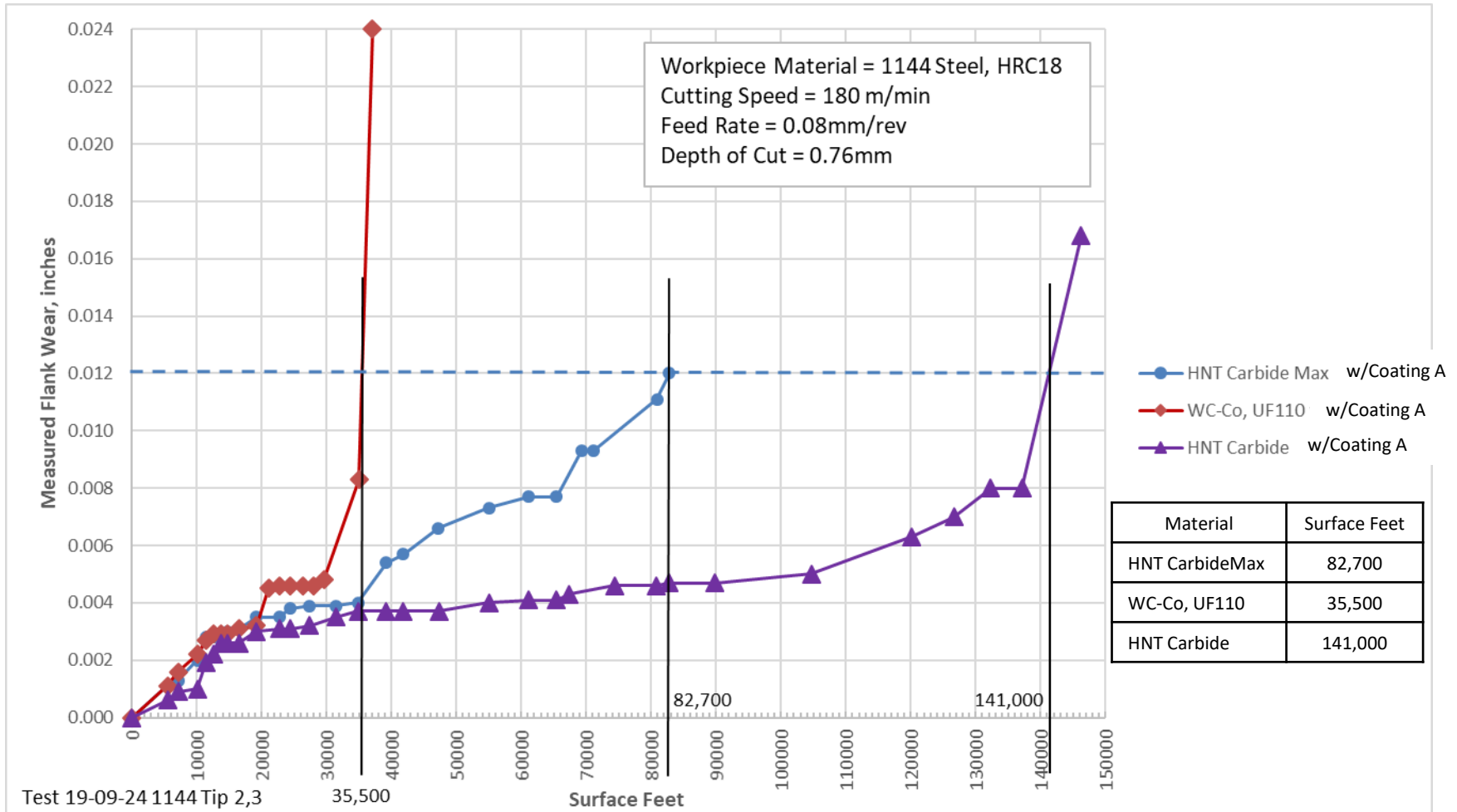


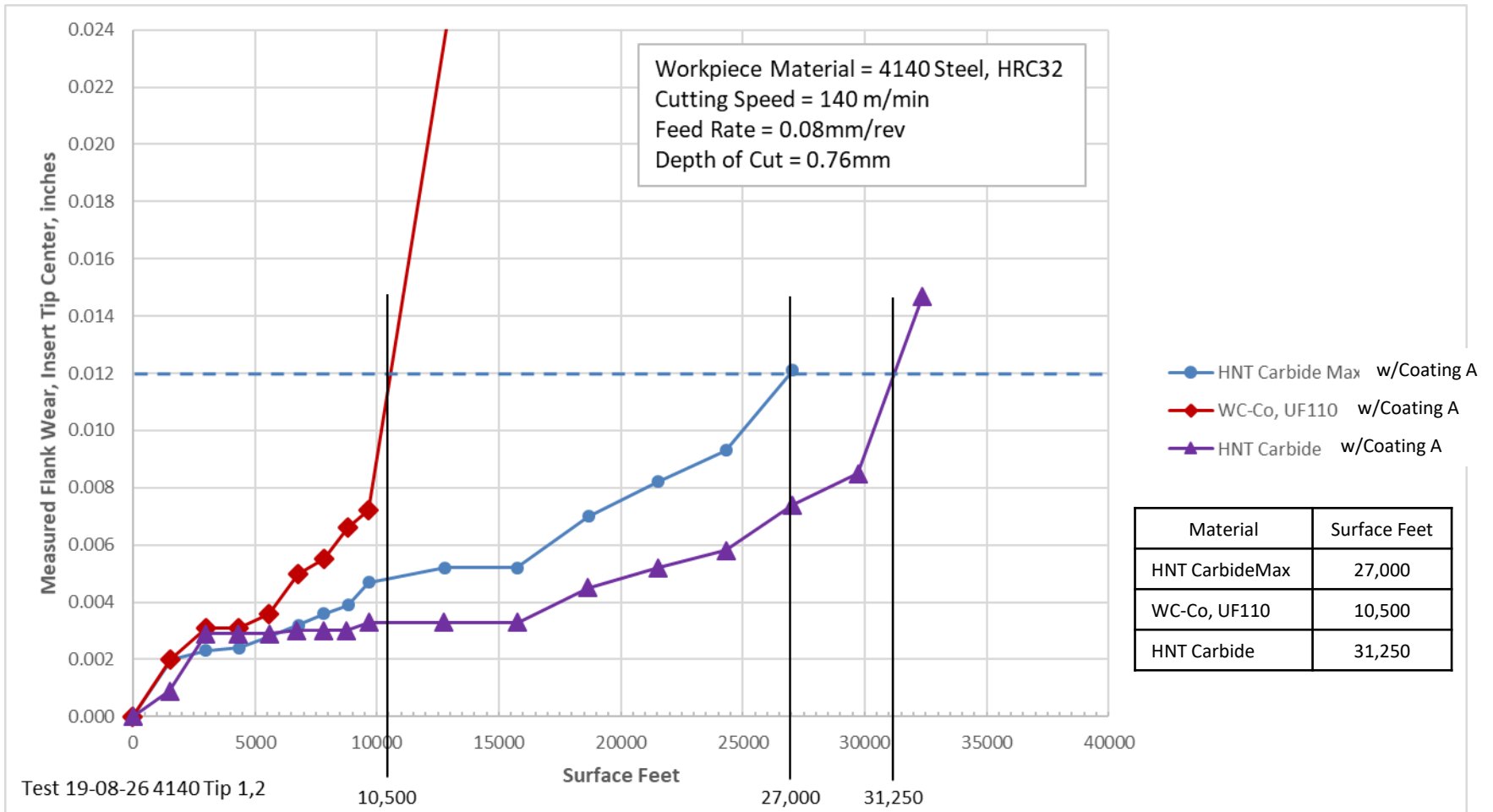
HNT Results in 1144 Steel, HRC18

Cutting Speed = 180 m/min (590 sfm)



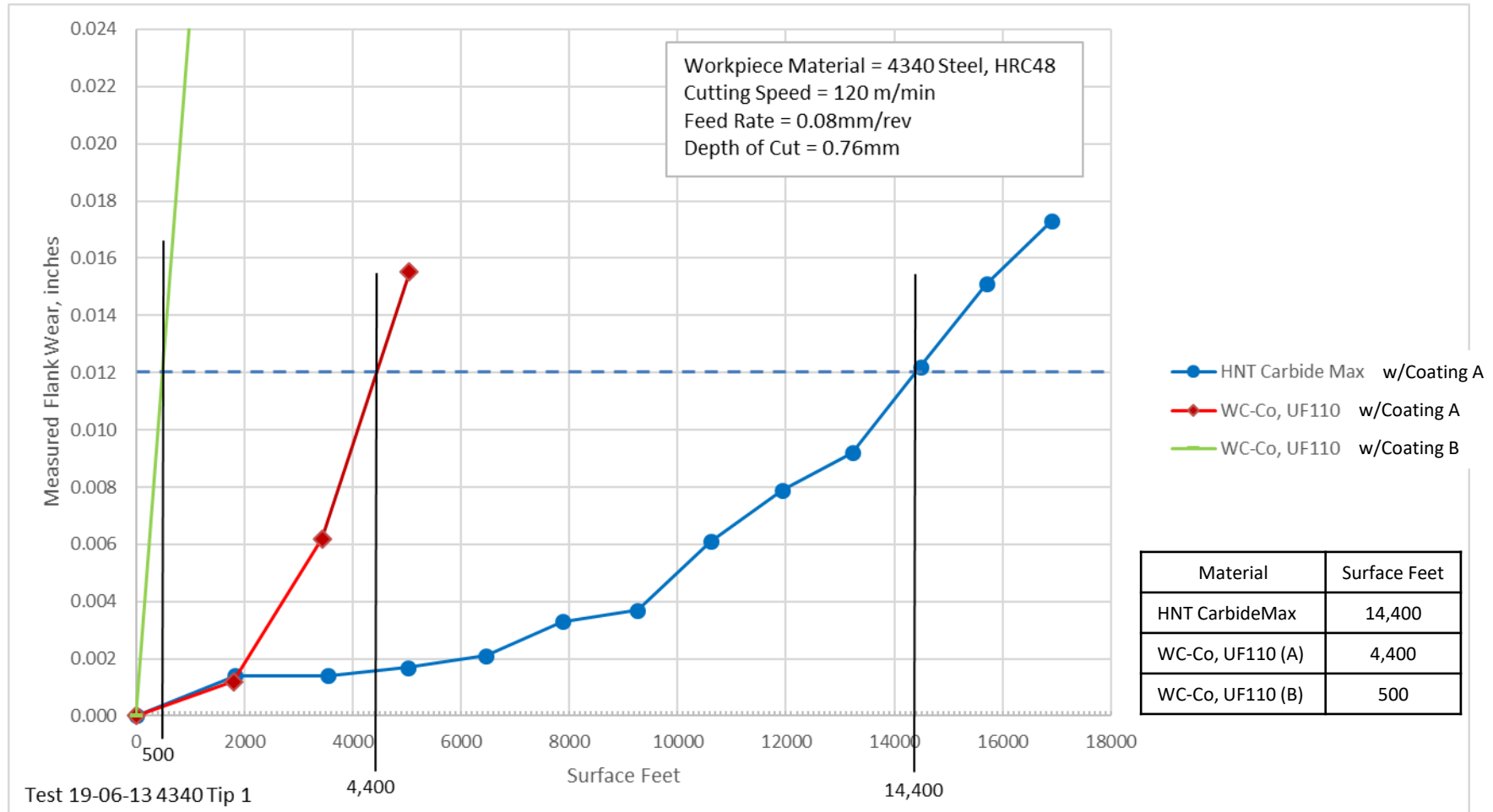
HNT Results in 4140 Steel, HRC32

Cutting Speed = 140 m/min (459 sfm)



HNT Results in 4340 Steel, HRC48

Cutting Speed = 120 m/min (394 sfm)



HNT Results in A2 Tool Steel, HRC60

Cutting Speed = 90 m/min (295 sfm)

